

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 07.08.2023 Version: 1.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Product name : Toasted Almond

Product code : LXTA

1.2. Recommended use and restrictions on use

No additional information available

1.3. Supplier

Ink Projects LLC 460 Greenway Industrial Drive, Suite A Fort Mill, SC, 29708

1.4. Emergency telephone number

Emergency number : +1-813-248-0585. In case of emergency search for territorial toxicological emergency number or

call 112

Country	Organization/Company	Address	Emergency number	Comment
Algeria		Algiers		
Australia		Westmead		
Austria		Vienna		
Belarus		Minsk		
Belgium		Brussels		Please dial: 070 245 245 for any urgent questions about intoxication (free of charge 24/7), if not accessible, dial: 02 264 96 30 (standard fee)
Bulgaria		Sofia		The phone is active 24/7 and calls to it are free
Croatia		Zagreb		Information available 24/7 in Croatian and English
Cyprus		Nicosia		Operating hours 24 hours / 24 hours, 7 days a week
Czech Republic		Prague		and only in the event of a malfunction, phone 725 103 658 (otherwise there may not be a toxicologist on this phone!) Questions about ACUTE INTOXICATION of people and animals are dealt with exclusively on TIS direct telephone lines 24 hours a day
Denmark		Copenhagen		

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Country	Organization/Company	Address	Emergency number	Comment
Estonia		Tallinn		Calling the hotline is anonymous and at the cost of a local call.
Finland		Helsinki		Open 24 hours a day 0800 147 111 (free of charge) 09 471 977 (normal rate call)
France	Centre antipoison d'Angers	Angers Cedex 9		
Germany		Berlin		
Greece		Athens		
Hungary		Budapest		Emergency number 1: (0-24 hours, free of charge - only from Hungary) Emergency number 2: (0-24 hours, can be called for a normal fee - also from abroad)
Iceland		Reykjavik		Around the clock, every day
Ireland		Dublin		
Israel		Haifa		
Italy		Bergamo	+39 800 88 33 00	
Jordan		Amman		
Kazakhstan		Almaty		
Latvia		Riga		works 24 hours a day
Lithuania		Vilnius	+370 (85) 236 20 52	
Luxembourg		Brussels		Free telephone number with a 24/7 access. Experts answer all urgency questions on dangerous products in French, or German
Malta		Msida Msida		
Mexico		Mexico City		
Morocco		Rabat		
Netherlands	Nationaal Vergiftigingen Informatie Centrum (NVIC)	Huispostnummer Q03.2.315 Utrecht		Only for the purpose of informing medical personnel in cases of acute intoxications
Norway		Folkehelseinstituttet Postboks 222 Skøyen 0213 Oslo		Operating hours 24 hours / 24 hours, 7 days a week
Poland		Gdańsk	+48 512 069 737	
Portugal		Lisbon		
Romania	Spitalul Clinic de Urgenta pentru Copii "Grigore Alexandrescu"	Bucharest		
Russia		Moscow		

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Country	Organization/Company	Address	Emergency number	Comment
Saudi Arabia		Riyadh		
Serbia		Belgrade		
Slovakia		Bratislava	+421 911 166 066	
Slovenia		Ljubljana		
Spain		Las Rozas de Madrid	+34 91 411 26 76 (teléfono solo para médicos)	(Toxicological emergencies only). Information in Spanish (24/7)
Sweden		Solna		
Switzerland		Zürich	+41 44 251 51 51	(from abroad: +41 44 251 51 51) non urgent inquiry: +41 44 251 66 66
Tunisia		Tunis		
Turkey	Ulusal Zehir Danışma Merkezi (UZEM) Halk Sağlığı Genel Müdürlüğü, T.C. Sağlık Bakanlığı	Sağlık Mahallesi Adnan Saygun Cad. No:55 Sıhhiye 06430 Ankara		Information is provided to public and medical personnel on poisoning incidents via 114.
United Arab Emirates		Abu Dhabi		
United Kingdom		Belfast		Only for healthcare professionals

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labeling

No labeling applicable

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

3.2. Mixtures

Name	Product identifier	%	GHS US classification
White 6 (CI:77891)	CAS-No.: 13463-67-7	5 – 10	Not classified
Glycerin	CAS-No.: 56-81-5	5 – 10	Not classified
TEA	CAS-No.: 102-71-6	1 – 5	Not classified
Ethoxylated Fatty Alcohols	CAS-No.: 9004-98-2	1 – 5	Acute Tox. 4 (Dermal), H312 Eye Dam. 1, H318 Aquatic Chronic 3, H412
Red 101 (CI:77491)	CAS-No.: 1309-37-1	1 – 5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

No additional information available

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

No additional information available

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

No additional information available

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

No additional information available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

No additional information available

7.2. Conditions for safe storage, including any incompatibilities

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Toasted	Almond	
Tuasieu	Allilolla	

No additional information available

Ethoxylated Fatty Alcohols (9004-98-2)

No additional information available

Glycerin (56-81-5)

USA - OSHA - Occupational Exposure Limits

Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
OSHA PEL TWA [1]	15 mg/m³ (Total dust) 5 mg/m³ (Respirable fraction)
Local name	Glycerin (mist)

TEA (102-71-6)

USA - ACGIH - Occupational Exposure Limits

Local name	Triethanolamine
ACGIH OEL TWA	5 mg/m³
Remark (ACGIH)	TLV® Basis: Eye & skin irr
Regulatory reference	ACGIH 2021

White 6 (CI:77891) (13463-67-7)

USA - ACGIH - Occupational Exposure Limits

USA - ACGIH - Occupational Exposure Limits		
Local name	Titanium dioxide	
ACGIH OEL TWA	10 mg/m³	
Remark (ACGIH)	TLV® Basis: LRT irr. Notations: A4 (Not classifiable as a Human Carcinogen)	
Regulatory reference	ACGIH 2021	

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

White 6 (CI:77891) (13463-67-7)		
USA - OSHA - Occupational Exposure Limits		
Local name	Titanium dioxide (Total dust)	
OSHA PEL TWA [1]	15 mg/m³	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1	
Red 101 (CI:77491) (1309-37-1)		
USA - ACGIH - Occupational Exposure Limits		
Local name	Iron oxide (Fe2O3)	
ACGIH OEL TWA	5 mg/m³ (Respirable fraction)	
Remark (ACGIH)	TLV® Basis: Pneumoconiosis. Notations: A4 (Not classifiable as a Human Carcinogen)	
Regulatory reference	ACGIH 2021	
USA - OSHA - Occupational Exposure Limits		
Local name	Iron oxide fume	
OSHA PEL TWA [1]	10 mg/m³	
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1	

8.2. Appropriate engineering controls

No additional information available

8.3. Individual protection measures/Personal protective equipment

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Appearance : Liquid.

Color : Mixture contains one or more component(s) which have the following colour(s):

Colourless Colourless to light yellow Yellow-brown Colourless to white White On exposure to air:

brown Yellow Pure substance: white Unpurified: coloured Red-brown to black

Odor : Characteristic odour Odor threshold : No data available

pH : 7,5 – 8,5

Melting point : No data available Freezing point : No data available : No data available

Boiling point : > 100 °C Flash point : > 93 °C : > 93 °C

Relative evaporation rate (butyl acetate=1) : No data available Flammability (solid, gas) : No data available Vapor pressure : No data available Relative vapor density at 20°C : No data available

Particle size : < 1 µm

Relative density : No data available
Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity, kinematic : No data available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Viscosity, dynamic : No data available Explosion limits : No data available Explosive properties : No data available Oxidizing properties : No data available

Ethoxylated Fatty Alcohols (9004-98-2)	
Boiling point	> 100 °C
Flash point	> 149 °C
Vapor pressure	< 1 Pa Temp.: 20 °C

Glycerin (56-81-5)		
Boiling point	290 °C (1013 hPa)	
Flash point	199 °C (Closed cup, 1013 hPa, ISO 2719: Flash point (Pensky-Martens))	
Auto-ignition temperature	370 °C (T2)	
Vapor pressure	< 0,01 hPa (20 °C)	
Particle size	Not applicable (liquid)	

TEA (102-71-6)	
Boiling point	336 °C (1013 hPa)
Flash point	179 °C (Closed cup, 1013 hPa)
Auto-ignition temperature	324 °C (1013 hPa, T2)
Vapor pressure	0,019 hPa (20 °C)
Particle size	Not applicable (liquid)

White 6 (CI:77891) (13463-67-7)	
Boiling point	3000 °C (1013 hPa)
Flash point	Not applicable
Auto-ignition temperature	Not applicable
Vapor pressure	Not applicable (solid)
Particle size	94 – 99 μm (D10, DIN EN 481)

Red 101 (CI:77491) (1309-37-1)	
Flash point Not applicable	
Auto-ignition temperature	Not applicable
Vapor pressure	Not applicable
Particle size	0,8 μm (Median particle size)

9.2. Other information

No additional information available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

No additional information available

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

Germ cell mutagenicity

Carcinogenicity

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Acute toxicity (inhalation)	: Not classified		
Ethoxylated Fatty Alcohols			
ATE US (dermal)	2000 mg/kg body weight		
Glycerin			
LD50 dermal	56750 mg/kg (4 day(s), Experimental value, Dermal, 14 day(s))		
ATE US (oral)	27200 mg/kg body weight		
ATE US (dermal)	56750 mg/kg body weight		
TEA			
ATE US (oral)	6400 mg/kg body weight		
Red 101 (CI:77491)			
LD50 oral	> 5000 mg/kg body weight Animal: , Guideline: EU Method B.1 (Acute Toxicity (Oral))		
ATE US (dust, mist)	5,05 mg/l/4h		
Skin corrosion/irritation	: Not classified		
Serious eye damage/irritation	pH: 7,5 – 8,5 : Not classified pH: 7,5 – 8,5		
Respiratory or skin sensitization	: Not classified		

07.08.2023 (Issue date) EN (English US) 8/13

: Not classified

: Not classified

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TEA (102-71-6)		
IARC group	3 - Not classifiable	
White 6 (CI:77891) (13463-67-7)		
IARC group	2B - Possibly carcinogenic to humans	
Red 101 (CI:77491) (1309-37-1)		
IARC group	3 - Not classifiable	
Reproductive toxicity :	Not classified	
STOT-single exposure :	Not classified	
STOT-repeated exposure :	Not classified	
Aspiration hazard :	Not classified	
Viscosity, kinematic :	No data available	
Ethoxylated Fatty Alcohols (9004-98-2)		
Viscosity, kinematic	21,053 mm²/s	
Glycerin (56-81-5)		
Viscosity, kinematic	No data available in the literature	
TEA (102-71-6)		
Viscosity, kinematic	830,2 mm²/s (20 °C, Equivalent or similar to OECD 114)	
White 6 (CI:77891) (13463-67-7)		
Viscosity, kinematic	Not applicable (solid)	
Red 101 (CI:77491) (1309-37-1)		
Viscosity, kinematic	Not applicable (solid)	

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

Ethoxylated Fatty Alcohols (9004-98-2)		
Not rapidly degradable		
Persistence and degradability	Readily biodegradable in water.	
Chemical oxygen demand (COD) 2,33 g O ₂ /g substance		
Glycerin (56-81-5)		
Not rapidly degradable		
Persistence and degradability	Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	0,87 g O ₂ /g substance	
Chemical oxygen demand (COD)	1,16 g O₂/g substance	
ThOD	1,217 g O₂/g substance	

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TEA (102-71-6)		
Not rapidly degradable		
Persistence and degradability	Biodegradable in the soil. No inhibition of nitrification. Readily biodegradable in water.	
Biochemical oxygen demand (BOD)	0,02 g O₂/g substance	
Chemical oxygen demand (COD)	1,5 g O ₂ /g substance	
ThOD	2,04 g O ₂ /g substance	
OD (% of ThOD) 0,02		
White 6 (CI:77891) (13463-67-7)		
Not rapidly degradable		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
Red 101 (CI:77491) (1309-37-1)		
Not rapidly degradable		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable	
ThOD	Not applicable	
OD (% of ThOD) Not applicable		

Ethoxylated Fatty Alcohols (9004-98-2)		
Bioaccumulative potential No bioaccumulation data available.		
Glycerin (56-81-5)		
Bioaccumulative potential Not bioaccumulative.		
TEA (102-71-6)		
Bioaccumulative potential Low potential for bioaccumulation (BCF < 500).		
White 6 (CI:77891) (13463-67-7)		
Bioaccumulative potential Not bioaccumulative.		
Red 101 (CI:77491) (1309-37-1)		
Bioaccumulative potential	No bioaccumulation data available.	

12.4. Mobility in soil

Glycerin (56-81-5)	
Surface tension	63,4 mN/m (20 °C, 1000 g/l)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

TEA (102-71-6)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc) 1,06 – 1,27 (log Koc, SRC PCKOCWIN v1.66, Calculated value)		
Ecology - soil	Highly mobile in soil.	
White 6 (CI:77891) (13463-67-7)		
Surface tension	No data available in the literature	
Ecology - soil	Low potential for mobility in soil.	
Red 101 (CI:77491) (1309-37-1)		
Surface tension	Not applicable (solid)	
Ecology - soil Adsorbs into the soil.		

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

No additional information available

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number	14.1. UN number		
Not regulated for transport	Not regulated for transport		
14.2. Proper Shipping Name			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

14.6. Special precautions for user

DOT

Not regulated

TDG

Not regulated

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

IMDG

Not regulated

IATA

Not regulated

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Ethoxylated Fatty Alcohols (9004-98-2)

Listed on the Canadian DSL (Domestic Substances List)

Glycerin (56-81-5)

Listed on the Canadian DSL (Domestic Substances List)

TEA (102-71-6)

Listed on the Canadian DSL (Domestic Substances List)

White 6 (CI:77891) (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

Red 101 (CI:77491) (1309-37-1)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Ethoxylated Fatty Alcohols (9004-98-2)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Glycerin (56-81-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

TEA (102-71-6)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

White 6 (CI:77891) (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Red 101 (CI:77491) (1309-37-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases	
H312	Harmful in contact with skin
H318	Causes serious eye damage
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.